



# Geon™ Vinyl Rigid Extrusion L0313

## Rigid Polyvinyl Chloride

### Key Characteristics

| General               |  |                             |                 |
|-----------------------|--|-----------------------------|-----------------|
| Material Status       | • Commercial: Active                     |                             |                 |
| Regional Availability | • Africa & Middle East<br>• Asia Pacific | • Europe<br>• Latin America | • North America |
| Uses                  | • Handles                                | • Profiles                  |                 |
| Appearance            | • Clear/Transparent                      |                             |                 |
| Forms                 | • Pellets                                |                             |                 |
| Processing Method     | • Extrusion                              |                             |                 |

### Technical Properties <sup>1</sup>

| Physical  | Typical Value (English) | Typical Value (SI) | Test Method |
|---|-------------------------|--------------------|-------------|
| Specific Gravity  | 1.35                    | 1.35               | ASTM D792   |
| PVC Cell Classification   | 10341                   | 10341              | ASTM D1784  |
| Mechanical  | Typical Value (English) | Typical Value (SI) | Test Method |
| Tensile Modulus <sup>2</sup>  | 377000 psi              | 2600 MPa           | ASTM D638   |
| Tensile Strength <sup>2</sup> (Yield)   | 6780 psi                | 46.7 MPa           | ASTM D638   |
| Flexural Modulus  | 430000 psi              | 2960 MPa           | ASTM D790   |
| Flexural Strength   | 13000 psi               | 89.7 MPa           | ASTM D790   |
| Impact  | Typical Value (English) | Typical Value (SI) | Test Method |
| Notched Izod Impact - Flow<br>73°F (23°C), 0.125 in (3.18 mm),<br>Compression Molded      | 2.7 ft·lb/in            | 140 J/m            | ASTM D256A  |
| Drop Impact Resistance<br>73°F (23°C) <sup>3</sup>  | 0.570 in·lb/mil         | 25.4 J/cm          | ASTM D4226  |
| 73°F (23°C) <sup>4</sup>  | 0.540 in·lb/mil         | 24.0 J/cm          |             |
| Hardness  | Typical Value (English) | Typical Value (SI) | Test Method |
| Durometer Hardness (Shore D, 15 sec)  | 84                      | 84                 | ASTM D2240  |
| Thermal   | Typical Value (English) | Typical Value (SI) | Test Method |
| Deflection Temperature Under Load<br>264 psi (1.8 MPa), Unannealed, 0.125 in<br>(3.18 mm) | 106 °F                  | 41.1 °C            | ASTM D648   |
| CLTE - Flow   | 4.0E-5 in/in/°F         | 7.2E-5 cm/cm/°C    | ASTM D696   |

### Additional Information

Note: The Cell Classification was determined using the notched Izod test with injection molded samples.

### Processing Information

| Injection              | Typical Value (English) | Typical Value (SI) |
|------------------------|-------------------------|--------------------|
| Processing (Melt) Temp | 360 to 380 °F           | 182 to 193 °C      |

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)

<sup>3</sup> Procedure A, C.125 Dart

<sup>4</sup> Procedure B, C.125 Dart

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## CONTACT INFORMATION

### Americas

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

### Asia

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

### Europe

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastro (Huesca)  
+34 974 310 314



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[www.polyone.com](http://www.polyone.com)

### PolyOne Americas

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

### PolyOne Asia

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

### PolyOne Europe

6 Giällewee  
+352 269 050 35

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